



**BREMEN
BREMERHAVEN**
YOUR KEY TO GERMANY



THE STATE OF BREMEN
YOUR KEY TO GERMANY



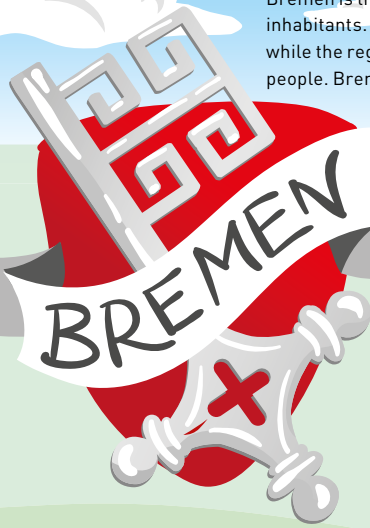
Bremeninvest

Eleven minutes into the city, just a short trip to all major air hubs in Europe: Bremen Airport.



BREMEN – IT MAY NOT BE THE CENTER OF THE WORLD
BUT THE CROSSROAD OF INNOVATION

Bremen is the 11th largest city in Germany with 552,000 inhabitants. Bremerhaven has 110,000 inhabitants, while the region around Bremen is home to about 2 million people. Bremen is a growing city.



1. Lürssen Werft

Builds the world's largest private yachts

2. Constructor University Bremen

Private international university

3. Former factory of HAG decaffeinated coffee

Invented by Ludwig Roselius in Bremen

4. Koch & Bergfeld silver manufactory

Makes the Champions League Cup and the German championship (Bundesliga) trophy every year

5. Überseestadt

One of the largest urban revitalization projects in Europe

6. Cargo Distribution Center (GVZ)

No. 1 in Germany + Europe's largest high-bay warehouse

7. Neustadt Port

Europe's largest heavy goods port

8. City airport Hans Koschnick

11 minutes from the city center

9. Bremen City University of Applied Sciences

Internationally positioned

10. Airbus Group and OHB SE

Germany's largest aerospace location

11. Bike it!

Bremen – City of cycling culture

12. Bremen Mercedes-Benz

2nd largest plant in the world + First Mercedes plant to manufacture electric cars

13. Research & Development

165 research institutes in Bremen and Bremerhaven

14. University of Bremen

Science hub in Northwest Germany

15. Fallturm Bremen drop tower

The only one of its kind in Europe

16. International School of Bremen

International private school

17. Universum Bremen

A hands-on science exhibition

18. Weser Stadium

SV Werder Bremen's home stadium

19. The Schnoor

The oldest district in Bremen

20. Bremen Music Festival

Held annually at unconventional venues

21. Chamber of Commerce

The oldest Chamber of Commerce in Germany

22. Alexander von Humboldt

Former training sailing ship (also known from Beck's TV adverts)

23. Roland – Bremen's Statue of Liberty

UNESCO World Heritage site since 2004

24. Bremen City Hall

UNESCO World Heritage site since 2004

25. Bremen Ratskeller

The largest collection of German wines

26. The Bremen Town Musicians

Where the German Fairy Tale Route ends

27. Bremen as a brand capital

Bremen brands known globally

28. Beck's beer

Bremen beer known globally

29. Bremen Bürgerpark

The city's green lung

30. Bremen Freimarkt fair (Octoberfest)

One of the oldest folk festivals in Germany





31. German sports leagues

Basketball, ice hockey, and dance sport

32. Bremerhaven Zoo

Polar bears and sea lions

33. The fish and food industry

The largest fish processing site in Germany

34. Climate House 8° East

A journey around the world along the 8th line of longitude

35. German Emigration Center

Bringing historical migrations to life

36. University of Applied Sciences Bremerhaven

Research and science by the sea

37. Atlantic Hotel Sail City

Experience maritime history and flair

38. Automobile hub

The largest automobile import and export port in Europe

39. Container terminal

Handling 5.5 million containers annually

40. Bremerhaven

The second-largest port in Germany

41. SAIL

Spectacular Windjammer Festival

42. Offshore wind farms

Bremerhaven Wind Energy Competence Center

43. Columbus Cruise Center

Modern cruise ship terminal

44. The Polarstern

The Alfred Wegener Institute's research icebreaker

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BREMEN CITY HALL AND ROLAND

HOME OF WORLD HERITAGE SITE

Bremen City Hall (built in 1405 – 1409)

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Bremen City Hall and the statue of Roland are UNESCO World Heritage Sites. The ensemble is valued as a testimony to the development of civil autonomy and market rights in Europe. Bremen City Hall is the only European city hall from the late Middle Ages that has never been destroyed.

Directly in front of the town hall stands the 5.55 meter-high (18 ft) statue of Roland. It is the city's landmark and the symbol of its freedom. Citizens of Bremen erected the stone pillar as a declaration of their striving for independence. Although its freedom has often been threatened, the city has managed to maintain its sovereignty to this day. Bremen and Bremerhaven have formed the State of Bremen since 1947, officially *The Free Hanseatic City of Bremen*.

The most famous inhabitants are the town musicians, honored with a statue right by the city hall. Created as fairy tale figures by the Brothers Grimm, the donkey, dog, cat and rooster are immortalized in bronze by the sculptor Gerhard Marcks to the side of the city hall. They remind visitors from all over the world of their story of courage and friendship, confidence and drive.





The Überseestadt is one of the largest urban planning projects in Europe. The old port areas are being revitalized with new residential and office buildings. Where freighters from all over the world once moored, diverse new life has been breathed into land that had lain fallow for years.

Although development is still in progress, the Überseestadt is already a highly attractive district, just two kilometres (1,25 mi) from the city center – an ideal location for living close to the city. A colorful mix of restaurants, commercial and service businesses has popped up. Ambitious architecture stands next to preserved harbor buildings. The restored former warehouse, Speicher XI, now houses the University of the Arts. New residential properties for future residents are constantly being built on the wide area of Überseestadt.

THE ÜBERSEESTADT

A REVITALISATION

Living and working by the water





THE BREMEN WAY OF LIFE

HOME OF A NEW BALANCE

4



Bürgerpark recreation area

If you are looking for relaxation and recreation you will find it within city limits. Take a stroll through Bürgerpark and Stadtpark to the lake Stadtwaldsee, enjoy the small idyllic gardens on the Stadtwerder peninsula, or walk along the Weserdeich embankment towards the stadium, home of the Bundesliga football club Werder Bremen.



Life in Bremen is shaped by tradition and innovation. Once a trading and port city, now a modern metropolis full of urban quality of life, its citizens appreciate this city where everything is easy to get to. The city and its citizens are warm and open-minded. The colorful life in the city also creates a great atmosphere: the promenade along the river, lively clubs, authentic pubs, and interesting boutiques offer plenty to discover.



Weser Stadium





A good word and a personal recommendation traditionally open up lots of opportunities in a trading city – for new business, new connections, or new trading partners. To this day, this culture of bringing people together is still alive in Bremen. Each industry has its own networking meetings. This includes historical networks such as the Schaffermahl and the Eiswette, social events of the utmost importance, as well as modern start-up festivals, where like-minded people exchange ideas and make new contacts.



As a place where international links have developed, worldwide exchange is a natural part of business life in Bremen. Integration is made easy for foreign companies, as institutions and companies based here are closely interlinked. In this well-connected city, everyone knows each other or knows exactly the right person to contact.

BREMEN NETWORKS

EFFICIENT AND WELL-CONNECTED

Güldenammer in Bremen City Hall





THE SEASIDE CITY OF BREMERHAVEN

WORLD TRADE ON THE WESER RIVER

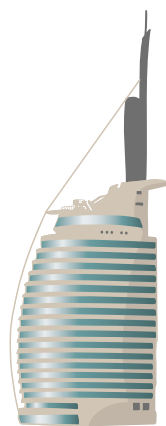
Climate House® Bremerhaven

6



Bremerhaven is a maritime city. Once a starting point for emigrations on their way around the world, the largest city on the German North Sea coast is still characterized by a cosmopolitan port atmosphere. It is a science hub with excellent training opportunities, home of an innovative fish and food industry, center of excellence for offshore wind energy, and anchor for the green economy. Attractive for tourists are the Klimahaus, the German Emigrant House, the Maritime Museum and the Zoo. Within sight of the riverside quay, cruise ships moor, gantry cranes move tirelessly, and container ships are continuously loaded.

The quality of life in Bremerhaven is high and the property prices are attractive. Clean air, proximity to the water, and an appealing landscape contribute to the high quality of life.





The German Emigration Center

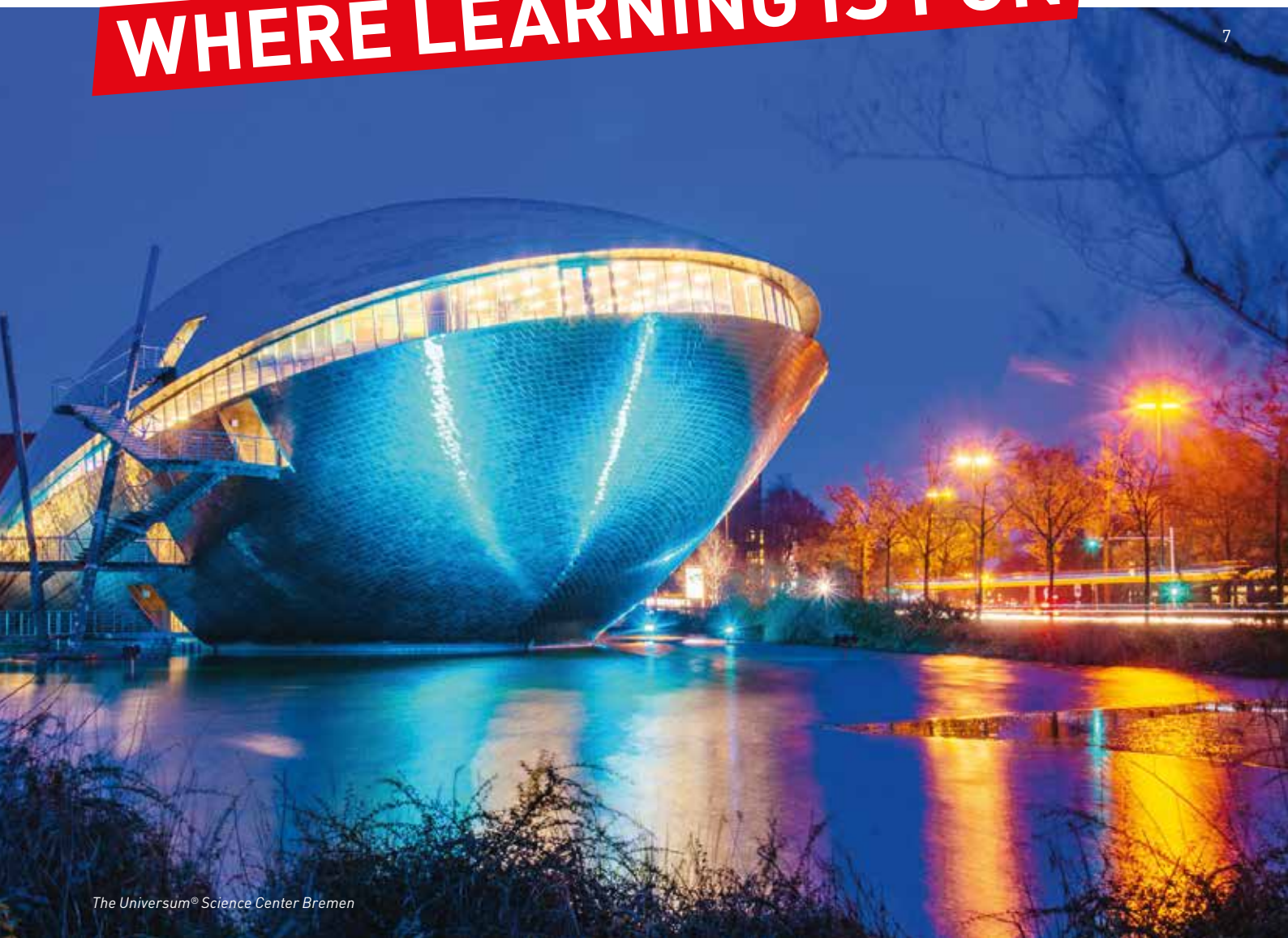


Bremerhaven Zoo

The museums and science centers in Bremen and Bremerhaven convey knowledge in an exciting way. In the German Emigration Center, emigrants' individual motives are vividly recounted in elaborate productions. Next door, the German Maritime Museum presents original historical ships and a submarine, Bremerhaven Zoo houses aquatic fauna, and the Climate House 8° East showcases a wide range of climatic zones along the 8th line of longitude. Further up the river Weser in Bremen, the Botanika green science center is located in the Rhododendron Park. Time will fly by for young and old researchers at the Universum science center, which focuses on technology, mankind, and nature. The Übersee Museum safeguards a huge collection of objects related to natural science, ethnology and trade.

HOME OF SCIENTIFIC DISCOVERY

WHERE LEARNING IS FUN



The Universum® Science Center Bremen



BREMEN AIRPORT CLOSE TO THE CITY

8

The Bremen Airport Hans Koschnick makes a strong impression with its experience, service, and its strategic position in the north-west. It is particularly impressive that travelers can reach the city center within 11 minutes with public transportation. All other benchmarks speak for themselves: renowned airlines fly to numerous non-stop destinations in Europe and North Africa. Additional connections are provided by the daily flights to the hubs of Frankfurt, Munich, Amsterdam, London, Vienna, Zuerich and Istanbul.



The area houses 13 million residents, and in 2024 almost 1.5 million passengers made use of the airport's services with around 25,000 take-offs and landings. And the airport itself offers rapid connections: the tram comes directly to the airport and a highway connection leads to the A281.



The district that can be reached in just 11 minutes by public transport from the city center has been developed on an area of 206 hectares (510 acres) around the airport. Out of a total of 20,000 employees at over 500 companies, 6,000 work in aerospace. The largest employer is Airbus. Many companies benefit from the proximity to science institutions. Efficient networks have been established in the vicinity of the university, the start-up center, and various institutes. The World Trade Center Bremen provides a business incubator with small office units to make it easy to get started in Germany.

The Airport-City business park occupies an exemplary position among German airport locations. An important location for the European aerospace industry, it offers research and teaching facilities, as well as office buildings.

AIRPORT-CITY

**RIGHT AT
THE AIRPORT**





STARS FROM BREMEN

HOME OF THE NEW MOBILITY



10



The Mercedes electric car EQ C is built in Bremen.

Automobiles have been produced in Bremen since 1938. At Mercedes-Benz, the second largest factory worldwide, 265,000 units leave the factory every year. In the leading C-class factory over 11,500 employees produce nine models, including the electric EQ-class alongside GLC and Roadster SL. Hundreds of suppliers deliver to the factory, thousands of trucks drive in and out daily. Within a radius of 200 kilometers there are over 700 suppliers. Bremen itself is home to Spartan truck suppliers, parts logistics, and engineering and plant construction firms – with over 4,000 employees. Most of the supplier companies have settled in the Hansalinie industrial park – in direct proximity to the plant.



Bremen supplies the world with enjoyment. From Alaska to Australia, everyone recognizes the green bottle with the Bremen key: Beck's beer has been brewed in Bremen for 150 years. Other Bremen brands are also known world-wide: Jacobs coffee and the decaffeinated HAG (US name: Sanka). But Bremen has even more to offer: here Mondelez International coordinates the sales of Milka, Oreo, Toblerone and Philadelphia and over half of German fish are processed in Bremerhaven; the most well-known brands are Iglo, Frosta and Nordsee. A total of 10,000 employees make the food industry the second-largest branch of industry in the state of Bremen. Countless new manufacturers continue the tradition of Bremen as the site of food and drink: Nork spirits, Lloyd coffee and the Union brewery.



A unique, sought-after piece: the UEFA Champions League trophy was created in the Bremen silver manufactory Koch & Bergfeld Corpus.



OUR POPULAR EXPORTS

BRANDS FROM BREMEN





ECOMAT

HOME OF SUSTAINABLE SUCCESS

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The ECOMAT (Center for Eco-efficient Materials & Technologies) is a beacon of leading-edge technology for climate-neutral flight, for lightweight construction, and for innovative materials, surface technologies and the digitization of development processes. Here, around 500 experts from industry and science work together under one roof, sharing knowledge and expertise. ECOMAT is located in Bremen's Airport-City, a focal point for European aviation and space technology. With 22,000 square meters of space and state-of-the-art technical infrastructure, laboratories, offices, event and meeting rooms, ECOMAT offers ideal conditions for successful and interdisciplinary collaboration for the aviation and space industry – and beyond. ECOMAT is both a technology center and an active community.



Coworking space esploro GmbH



Cutting-edge research for tomorrow's aviation and space industry

Because weight plays an important role in air and space travel, innovations in additive manufacturing are being heavily developed here. Accordingly, the scientific expertise in Bremen along the entire process chain in the domain of materials, processes and bionics is very high – for example at the University of Bremen, the institutes Fraunhofer IFAM, Leibniz IWT, BIAS, FIBRE and ISEMP, as well as the Bionics Innovation Center of the City University of Applied Sciences. Thus it is not surprising that alongside the dental medicine specialists BEGO and the competence center for metallic 3D printing Materialise, several start-ups have emerged in this field: Synera, Amsis, WeserCAD and Additive Works GmbH (now part of OQTON). The technology center ECOMAT and the network Additive Manufacturing Northwest e.V. are excellent points of contact for these competences.



Metal 3D printing

ADDITIVE MANUFACTURING **OFF TO NEW DIMENSIONS**





BREMERHAVEN INTERNATIONAL LOGISTICS HUB

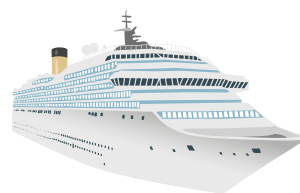
A NEW SMARTNESS IN LOGISTICS

Welcome to the riverside quay: Maersk Triple-E-Class

14



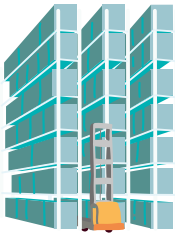
Container Terminal CT IV



The facilities of the universal harbor of Bremerhaven, deep enough for ocean-going vessels, lie on the mouth of the Weser. The container terminal Bremerhaven has the longest river quay of the world (4,930 meters) as well as storage space to the extent of 360 soccer fields and adjacent free spaces in the industrial area LogInPort. With its 5 million standard units (TEU) annually, Bremerhaven counts as one of the world's most significant container harbors. Here 1.7 million cars are transferred every year, which can then be cleaned, repaired, converted or finalized in automotive technology centers. Alongside the capable fruit-terminal for temperature-controlled goods, the Columbus Cruise Center, one of the most modern passenger terminals in Europe, makes a significant contribution to cruise tourism – and to the touristic appeal of Bremerhaven.



The cargo distribution center (Güterverkehrszentrum, GVZ) assumes a key function for Bremen logistics capability. Its geographical position in the northern range makes the GVZ Bremen the ideal hub for global goods flows. The Neustädter Hafen provides 1.3 million square meters of storage space – making it number one in Europe.



Trimodality, the seamless transfer from water to rail to road, is expanded in Bremen to include air transport by the airport in close proximity. Industry finds rapid and uncongested road connections to destinations and sources, and the highway connection to the new A281 enhances the attractions of GVZ as an investment.

BREMEN CARGO DISTRIBUTION CENTER (GVZ)

**WHERE EVERY PART
FINDS ITS SPACE**

15





Ariane 6

LAUNCH INTO SPACE WITH BREMEN

HOME OF NEW SPACES

16

Satellites and launch vehicles have been developed and produced in Bremen for more than 50 years. The scientific laboratory Columbus and the space transporter ATV, with which Europe participated in the international space station ISS, emerged from the Airbus factory. The European Space Module of NASA space-ship Orion originated from Bremen factories. Likewise, the new Ariane 6 launchers take off with Bremen components: Ariane-Group has been building the upper part of the launch vehicle since 1979 and can look back at over 260 launches. In addition, OHB SE enjoys worldwide renown with its fields of space systems and aerospace and industrial products.

The future development of the space industry is also one of the core tasks of the incubation center of the European Space Agency (ESA) for start-ups in northern Germany, "ESA BIC Northern Germany".

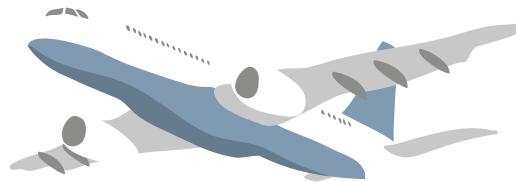
OHB Telecommunication satellite



OHB Galileo satellite



Airbus in Bremen is the center for high-lift systems for all Airbus aircraft. These so-called moveables on the Airbus wing edges are necessary to take off and land at low speeds. The second-largest Airbus site in Germany with around 5000 employees working in aerospace is decisively involved in the development and production of the transport aircraft A400M. In addition the cargo loading systems for all Airbus aircraft are being developed here. With the ECOMAT (Center for Eco-efficient Materials and Technologies) and the Airbus Fire Safety Center, Bremen is contributing to the goal of decarbonizing air travel with outstanding expertise in hydrogen. In brief: Airbus relies on Bremen's aviation competences reaching back as far as 1910. To strengthen this position, more than 100 business and institutes with more than 12,000 employees have formed the Aviaspace network.



Wing equipping in Bremen

LIFT-OFF IN BREMEN AND OF NEW HEIGHTS

17



The BelugaXL transport aircraft



BREMERHAVEN

LAUNCHING A GREEN ECONOMY

18



In the south of Bremerhaven, the sustainable commercial area LUNDELTA is being developed on an area of 150 hectares (370 acres). LUNDELTA meets the highest criteria for building land development and sustainable construction. At the same time, it focuses on a respectful approach to nature and the environment. Companies with a sustainable orientation looking for an attractive place to establish themselves or to expand will find the best conditions to implement ecological principles and realize innovative pilot projects.

The green business incubator and technology center with workshops, offices and communal areas forms the prelude to the area. It is based on resource-saving construction methods and is intended to serve as a role model for future commercial settlements.



Start-up center in accordance with the cradle-to-cradle principle; building under construction. Completion in 2026.

Hydrogen has been a technological and economic reality in the state of Bremen for decades: businesses use the gas as an energy source or for production processes, and they develop innovative products as well, such as the tank infrastructure for liquid hydrogen in Ariane rockets or industrial burners. Scientists are working on new materials, test methods and the integration of the gas in

industrial processes. The materials research center ECOMAT is an example for the transfer between business and science in Bremen. The state's hydrogen strategy aims at enhancing every potential, from decarbonization of steel production to the development of climate-neutral airplanes. The Hydrogen Office supports coordination and networking.



Sustainable steel production for the future



THE GREEN HYDROGEN HUB

**HOME OF THE
NEW ENERGY**

ICH FAHRE MIT
WASSERSTOFF

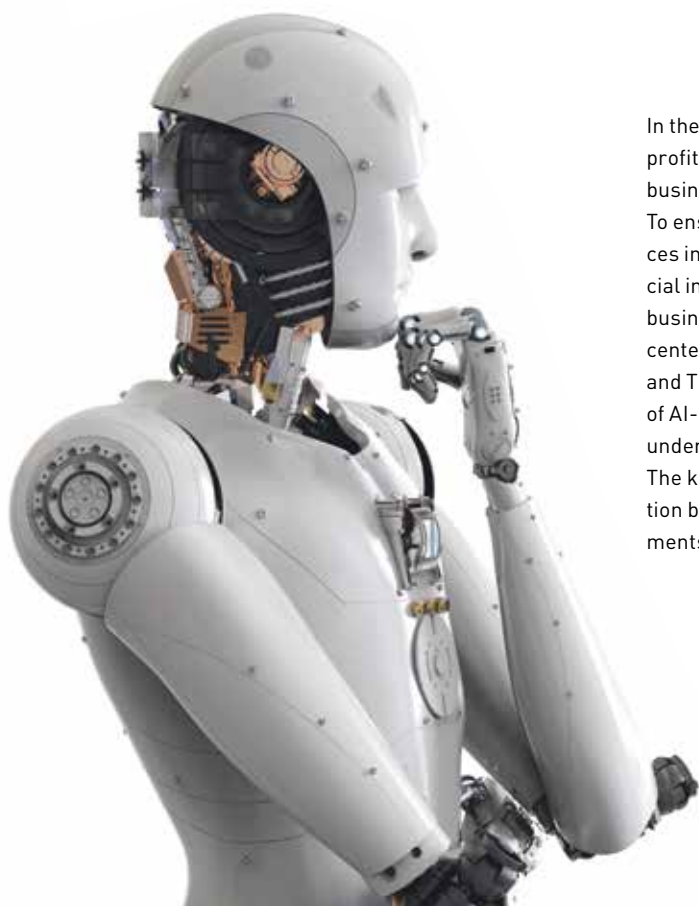


HIGH-LEVEL COMPETENCES

HOME OF

NEW INTELLIGENCE

20



In the field of AI-based robotics, Bremen has a unique selling point, profiting from both the outstanding infrastructure of industrial businesses as well as the diverse AI businesses located there. To ensure that this continues, Bremen is bundling its AI competences in the Digital Hub Industry with its transfer center for artificial intelligence, BREMEN.AI, thus creating a point of contact for businesses in the region. Some of the most up-to-date research centers such as DFKI Robotics Innovation Center, IFAM, ZeTeM and TZI are already working on site. The spectrum of application of AI-based robotics in Bremen is diverse: logistics, space travel, underwater robotics, navigation, as well as medical technology. The know-how of the resident IT business and the trade organization bremen digitalmedia e.V. is continuing to drive the developments forward.





Fraunhofer Institute



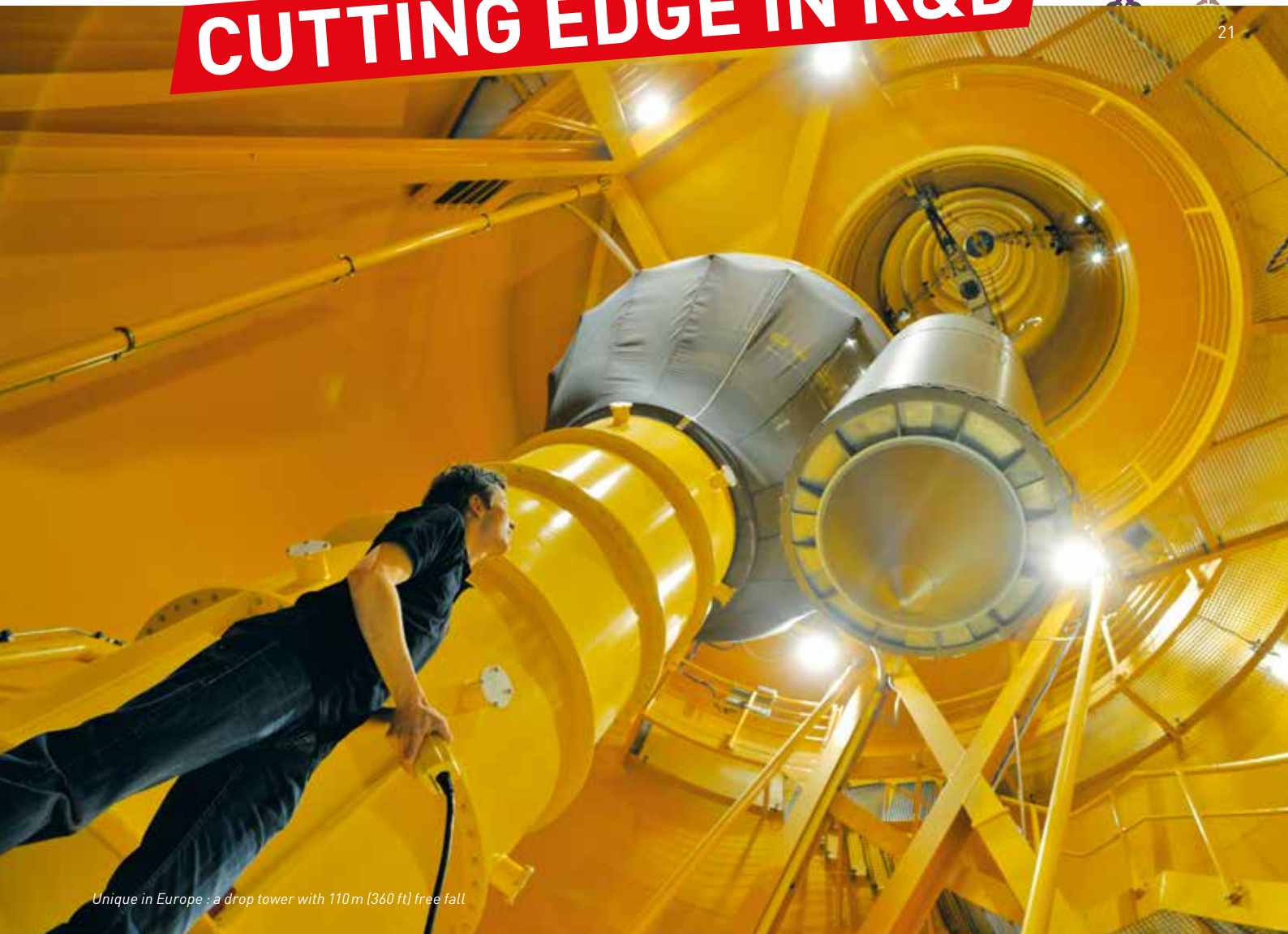
Testing for future technologies to moon or mars missions by the German Research Center for Artificial Intelligence (DFKI GmbH)

With 37,500 students at nine universities, the State of Bremen has a high academic density. Founded in 1971, Bremen University conducts research at five collaborative research centers and a national DFG Research Center. Next door in the Technology Park, there are renowned institutes dedicated to future issues such as climate development, marine exploration, robotics, and space systems. Concepts for innovative missions in space are developed at the German Aerospace Center, while the Max-Planck- Institute looks for solutions to the Earth's ecological problems. Three Fraunhofer Institutes conduct cutting-edge research in the areas of manufacturing technology, the development of medical image data, and wind energy system technology. German fisheries research has found permanent anchorage in Bremerhaven at the Thünen-Institute.



FOR NEW CHALLENGES CUTTING EDGE IN R&D

21



Unique in Europe : a drop tower with 110m (360 ft) free fall



IN ICE AND DEEP SEA

NEW DISCOVERIES FOR THE WORLD

22

The Alfred-Wegener-Institute Helmholtz Centre for Polar and Marine Research (AWI) in Bremerhaven coordinates German polar research and is active in both the Antarctic and the Arctic. More than 1,000 employees in Bremerhaven trace the relationships between climate and ecosystems in the sea and on land. They gain valuable insights into long-term climate fluctuations and parameters for predicting weather anomalies.

In addition to the Neumayer Station III in the Antarctic, the ice core laboratory, and the aquaculture research center, the research ship Polarstern also belongs to the AWI. The icebreaker travels through the Antarctic and spends the summer months in the Arctic. Nine laboratories on board are used for scientific work in the fields of geology, meteorology, biology, geophysics, glaciology, oceanography and chemistry.

MARUM Center for Marine Environmental Sciences



Alfred-Wegener-Institute

The Constructor University does many things differently: the over 1,600 students and 60 professors come from 110 nations, and the campus language is English. Here on this campus students can live and learn independently of their financial background thanks to scholarships and loans.

The City University of Applied Sciences is also increasingly international. Two-thirds of the approximately 8,700 students completed a semester of study or internship abroad. For this purpose, the university has established a worldwide network of over 300 partners. The Bremerhaven University of Applied Sciences also emphasizes partnership: the close collaboration with businesses in the region is continuously being expanded – for the benefit of the almost 2,900 students.

The International School of Bremen (ISB) offers children an English education from day-care through to the 12th grade. With globally synchronized curricula, students can be seamlessly integrated into the instruction at any time.



www.uni-bremen.de

www.constructor.university.de

www.hs-bremen.de

www.hs-bremerhaven.de

www.isbremen.de



COURSES FOR CITIZENS OF THE WORLD

HOME OF NEWCOMERS

23





BREMENINVEST

OUR SERVICES

24

World Trade Center Bremen



Making it easy to get started in Germany

Customers from around the world benefit from our in-depth expertise. We will make your move to Bremen and Bremerhaven as fast and smooth as possible by providing a one-stop service. We offer:

- + Location information on all aspects of setting up a company in Germany
- + Help finding suitable office space, warehouses, or manufacturing facilities
- + Individual help with: official approval formalities, search for local service providers, finding residential property, integration into regional networks, settling into your new surroundings, including the search for Kindergarten, schools, and the like...



www.bremen-invest.com

TEN REASONS

TO COME AND STAY



1_Bremen is Europe's logistics hub

Goods from all over the world are distributed in the ports and via the Cargo Distribution Center. There is always at least one solution for any logistical challenge in the State of Bremen.

2_Bremen is one of the top ten industrial sites in Germany

Globally operating companies such as Mercedes-Benz, Airbus, Mondelez, AB InBev, and many more have made a conscious decision to be located in Bremen.

3_Bremen is easy to reach

International flights, train connections, motorways, or inland and sea shipping for freight traffic make it quick and convenient to get to Bremen.

4_Bremen will take care of you when you arrive

International companies are very welcome and will be given plenty of assistance with making the most of the city and its facilities.

5_Bremen is a location with cost advantages

Companies benefit from low costs for personnel and office and storage space, as well as lower taxation compared to metropolises in the rest of Germany and Europe.

6_You will find qualified personnel in Bremen

The pool of highly qualified personnel is continuously enriched by the numerous university graduates: plenty of potential for your personnel recruitment.

7_You will find a tailor-made location in Bremen

Whether a furnished office in the World Trade Center, production and storage facilities, or open spaces for your new building – we will find the right property for you.

8_Everything is easy to get to in Bremen

It is quick and easy for potential customers, business partners, institutions, and facilities to find each other in Bremen and Bremerhaven, thanks to the business networks and convenient transport connections in the city.

9_The Bremeninvest team

We offer advice and support you with services, subsidies, and financing for setting up a branch in the State of Bremen.

10_Bremen is beautiful

The quality of life in the State of Bremen is high in our green city, thanks to recreation areas incl. golf, Werder Bremen, and the Bürgerpark.





Photos

WFB/J. Ginter (Titel, S. 1, S. 2 oben und unten, S. 3 oben und unten, S. 4 oben, S. 7 unten, S. 8 oben und unten, S. 9 oben, S. 12 unten, S. 15 oben links, S. 25) | WFB/M. Helms-Jacobs (S. 2 Mitte, S. 3 Mitte, S. 4 links unten) | Maßstab (S. 4 unten rechts) | Senatspressestelle/A. Raschdorf (S. 5 oben) | WFB/Carina Tank (S. 5 Mitte) | WFB/F. Pusch (S. 5 unten, S. 19 oben) | M. Meyer (S. 6 oben) | WFB/Studio B Bremen (S. 6 unten links, S. 9 unten, S. 15 unten) | T. Krüger (S. 6 unten rechts) | K. Riechers (S. 7 oben links) | Zoo am Meer Bremerhaven (S. 7 oben rechts) | Airport Bremen (S. 8 Mitte) | Mercedes-Benz Werk Bremen (S. 10 alle) | G. Schulz (S. 10 unten) | Anheuser-Busch InBev (S. 11 oben links) | Frosta Tiefkühlkost (S. 11 oben Mitte) | Nordsee (S. 11 oben rechts) | iStock (S. 11 unten, S. 13 unten, S. 20 unten) | Koch & Bergfeld (S. 11 oben rechts) | Caspar Sessler (S. 12 oben) | explorio GmbH (S. 12 Mitte) | WFB/J. Rathke (S. 13 oben) | I. Wagner (S. 14 oben, S. 22 unten) | bremenports GmbH & Co. KG (S. 14 unten) | K-Line (S. 14 Mitte) | WFB/J. Lehmkuhler (S. 15 oben rechts, S. 23 unten, S. 24 beide) | ArianeGroup (S. 16 oben) | OHB (S. 16 beide unten) | Airbus (S. 17 beide) | BIS_urbanegestalt PartGmbH (S. 18 oben) | BIS_Partner und Partner Architekten (S. 18 unten) | WFB/Jan Raveling (S. 19 unten) | pixabay (S. 20 oben) | Fraunhofer IFAM (S. 21 oben) | DKFI (S. 21 Mitte) | S. Schmidbauer (S. 21 unten) | Alfred-Wegener-Institut/S. Hendricks (S. 22 oben) | Marum (S. 22 Mitte) | We Make Motion (S. 23 oben)

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